RS232 Connection Between MMI6070 and TRi Super PLC (exluding Nano-10)

Male DB9 on HMI (COM 1 for RS232)
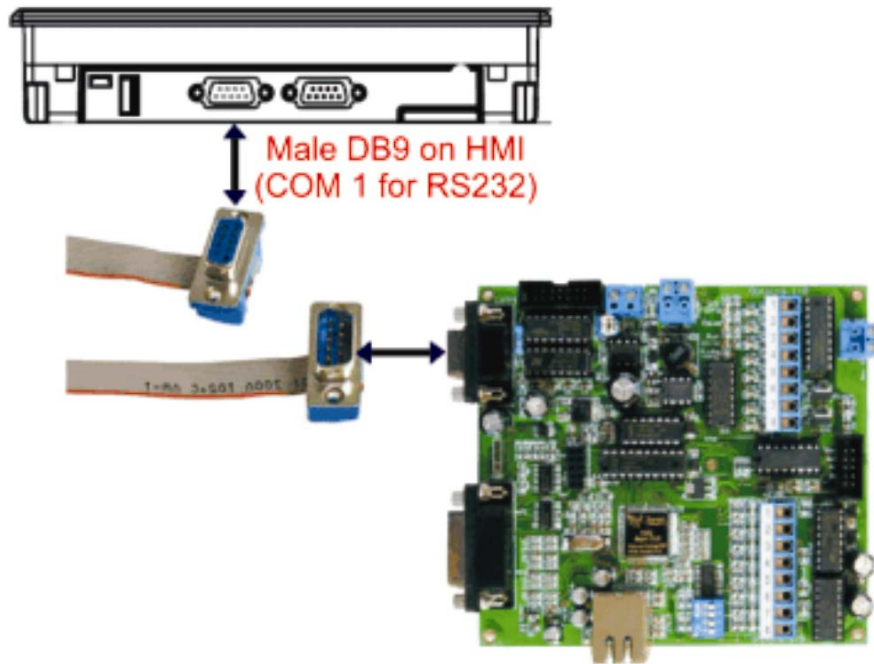
RS485 Connection Between MMI6070 and TRi Super PLCs (Required for Nano-10)

Female DB9 Connector on HMI

Pin 5
Pin 9
Pin 4
Pin 8
Pin 3
Pin 7
Pin 2
Pin 6
Pin 1

Pin 5 → PLC Common (0V)

Data –

Data +

Pin 2 → Data +

Pin 1 → Data –